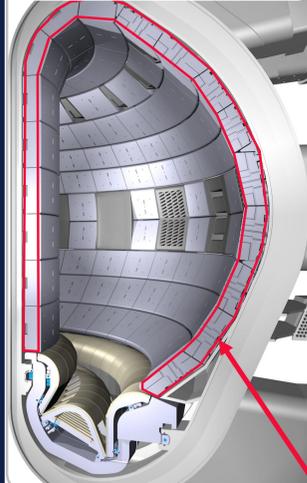




1. Engineering Context

Fusion reactor cross-section



Generating electricity from fusion power will require materials to perform in challenging environments.

I am exploring whether new zirconium alloys could hold the answer to realising a liquid lithium breeder blanket design.

Breeder blanket modules

© ITER Organization

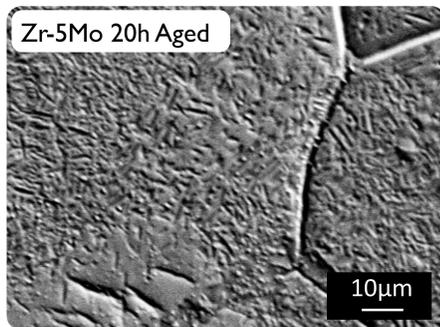
2. Techniques

Plasma Arc Melting



Arcast Inc.

Promising high temperature alloys are cast and thermo-mechanically processed.



Zr-5Mo 20h Aged

10µm

Microstructural characterisation of all alloys using OM, SEM, EDX, XRD, and mechanical testing.

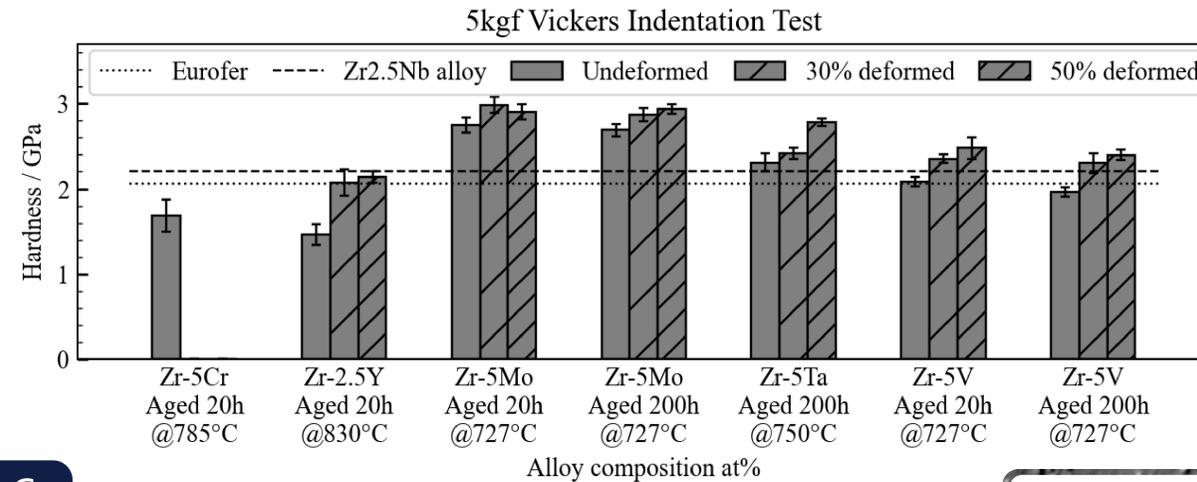


Zr-2.5Y As-Cast

20µm

3. Results

Alloys aged 50°C below first phase transformation temperature in binary phase diagram



Zr-Cr

Very small strengthening effect. Solute segregation to grain boundaries upon ageing.

Zr-Mo

Metastable omega phase presence decreases with ageing, increases hardness but probably reduces ductility.

Zr-Ta

Promising mechanical properties. α - β -phase strengthening rather than laves phases.

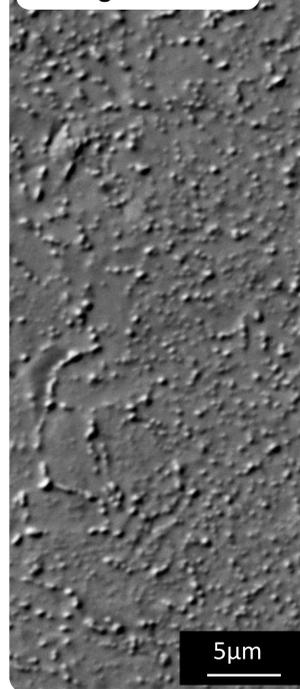
Zr-Y

Poor strengthening but promising at higher temperatures. Grain boundary effects appear significant.

Zr-V

Promising mechanical properties. Good precipitate distribution. No significant grain boundary effects.

Laves precipitates in aged Zr-5V



5µm

Thanks to the David Cockayne Centre for Electron Microscopy, Tony Wheeler, and Phani Karamched. This work is supported by an EPSRC DTP studentship award.

4. Conclusions

Zr alloys show promise for fusion applications

Most Promising

Zr-Ta Hardness greater than commercial alloys, further testing required.

Zr-V High hardness due to metastable ω -phase, formation of ω needs preventing.

Zr-Y Poor hardness becomes moderate with deformation.

Promising for higher temperature testing.

Zr-Cr Solute segregation and poor strengthening; investigation discontinued.

Least Promising

5. Further work

Zr-Al Research dilute Zr-Al system.

Thermo-mechanical processing to mirror commercial microstructure. **Processing**

Liq. Li Investigate corrosion behaviour in liquid Li.

Microstructural stability at elevated temperature for extended times. **Stability**

Creep Creep and/or stress relaxation testing.

Mechanical testing at elevated temperature: Hardness, Creep, etc. **High Temp**